

To install, reverse the removal procedure.

2.

Before installing a new sensor, inspect the sensor housing to make sure the sensor cavity is clean and free of foreign material.



## REMOVAL AND INSTALLATION > HYDRAULIC CONTROL UNIT (HCU) > REMOVAL



*NOTE: Removal steps in this procedure may contain installation details.*

1.



*NOTE: The PMI process must begin with the current ABS module installed. If the current ABS module does not respond to the diagnostic scan tool, the tool may prompt for As-Built Data as part of the repair.*

Using a diagnostic scan tool, begin the PMI process for the ABS module following the on-screen instructions.

2.

Disconnect the ABS module electrical connector.



3.